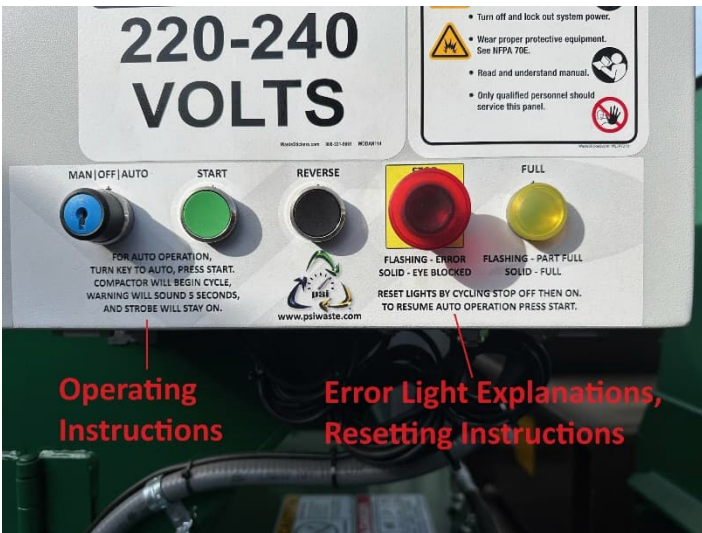


PX50 Automatic Operation Troubleshooting Tips

Location of Photo Eye and Warning Light, Alarm



Not Running In Auto



Key switch must be in AUTO.

Press START. Unit will cycle. Alarm will sound. Warning light will stay on. If the cycle is interrupted in any way, or E-STOP is pressed, or door is opened, START must be pressed again to put it back into Auto Mode. If warning light is on, it is in Auto.

Pay attention to Error Lights on panel and read instructions under the lights to determine what the cause is.

Clean the photo eye if compactor is constantly running or if you find the red light solid on.

Clean Photo Eye



Cleaning the photo eye is a normal task in maintaining an apartment style compactor. The standard photo eye on our PX50 does not use a reflector. To clean it simply loosen the black nut and turn the photo eye face up. Clean the eye with a damp cloth. DO NOT use harsh chemicals or brake clean. If needed, use a glass cleaner.

Realign The Eye



With the hopper empty, realign the eye by using the lights on the end of the photo eye. The green light should be the only one on when properly aligned. Rotate the photo eye up and down while watching the lights to find the best alignment. Tighten the black nut by hand. Do not over tighten.

Once complete, press start to initiate auto mode.